

GEHL®

Form No.
918076
Revision C
May 2008

803

Compact Excavator

Beginning Serial Number: AC02528



Parts Manual

INTRODUCTION

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number. For your safety and continued proper operation, use only genuine GEHL service parts.

The model and serial number for this unit are on a tag located on a panel on the front of the cabin.

"Right" and "left" are determined from a position sitting on the seat and facing forward.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

Refer to the abbreviations table located on this page for the various fastener descriptions.

Standard attaching hardware torque values are also provided on the inside back cover. Metric torque values shown in the illustrations are in Newton-meters and can be converted to foot-pounds by multiplying by 0.738.

Specific Reference Numbers, indicating a complete assembly, are circled in some illustrations. A small bag, pictured in some illustrations, indicates a seal kit (seals, o-rings, etc.). In the exploded view parts list, additional information may follow the Reference Number.

Serial number breaks are indicated as follows:

- (SN 999 and before) - indicates serial numbers up to and including 999.
- (SN 1000 - 2000) - indicates serial numbers between 1000 and 2000.
- (SN 999 and up) - indicates serial numbers including 999 and after.

Serial number exceptions and inclusions are indicated as follows:

- (SN 999 and before except 997) - indicates serial numbers up to and including 999, EXCEPT 997.

- (SN 1000 - 2000 except 1996 including 997) - indicates serial numbers between 1000 and 2000, INCLUDING 997 EXCEPT 1996.
- (SN 2001 and up including 1996) - indicates serial numbers including 2001 and after, INCLUDING 1996.

Unless otherwise specified, all cap screws, nuts, and bolts are Grade 8.8, cadmium or zinc plated.

NOTE: *The following abbreviations may be used herein:*

ASSD.....	Assembled
ASSY.....	Assembly
AR	As Required
CB.....	Carriage Bolt
CP	Cotter Pin
CS	Cap Screw (Hexagon Head)
CYL.....	Cylinder
DIA.....	Diameter
FHCS.....	Flat Head Cap Screw
GR	Grade
HB	Hex Bolt
HLN.....	Hex Lock Nut
HN	Hex Nut
HP	High Pressure
HYD	Hydraulic
INS	Insert
LN.....	Lock Nut
LT	Left
LW.....	Lock Washer
M	Meter or Meters
MM/mm	Millimeter
NPT.....	National Pipe Thread
RH	Right Hand
RT	Right
SHCS.....	Socket Head Cap Screw
SLTD	Slotted
SN.....	Serial Number or Slotted Nut
SQ.....	Square
W/	With
W/O	Without

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NOTES

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