

GEHL®

Form No.
909884
Revision B
Oct. 2008

Model 521T

Wheel Loader

Serial Numbers 312000079 to 3120100041



Parts Manual

INTRODUCTION

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number. For your safety and continued proper operation, use only genuine GEHL service parts.

The model and serial number for this unit are on a tag located on a panel on the front of the cab.

“Right” and “left” are determined from a position sitting on the operator’s seat and facing forward.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

Refer to the abbreviations table located on this page for special parts descriptions. Standard attaching hardware torque values are also provided near the back of this manual. Metric torque values shown in the illustrations are in Newton-meters and are converted to foot-pounds by multiplying by 0.738.

Specific reference numbers, indicating a complete assembly, are circled in some illustrations. A small bag, pictured in some illustrations, indicates a seal kit (seals, o-rings, etc.). In the exploded view parts list, additional information may follow the Reference Number.

Serial number breaks are indicated as follows:

- (SN 999 and before) - indicates serial numbers up to and including 999.
- (SN 1000 - 2000) - indicates serial numbers between 1000 and 2000.
- (SN 999 and up) - indicates serial numbers including 999 and after.

Serial number exceptions and inclusion are indicated as follows:

- (SN 999 and before except 997) - indicates serial numbers up to and including 999, EXCEPT 997.
- (SN 1000 - 2000 except 1996 including 997) - indicates serial numbers between 1000 and 2000, INCLUDING 997 EXCEPT 1996.

- (SN 2001 and up including 1996) - indicates serial numbers including 2001 and after, INCLUDING 1996.

Unless otherwise specified, all cap screws and bolts are Grade 8.8, cadmium or zinc plated.

NOTE: *The following abbreviations may be used herein:*


ASSD.....	Assembled
ASY/ASSY.....	Assembly
AR.....	As Required
CB.....	Carriage Bolt
CP.....	Cotter Pin
CS.....	Cap Screw (Hexagon Head)
CYL.....	Cylinder
DIA.....	Diameter
FHCS.....	Flat Head Cap Screw
GR.....	Grade
HB.....	Hex Bolt
HLN.....	Hex Lock Nut
HN.....	Hex Nut
HP.....	High Pressure
HYD.....	Hydraulic
INS.....	Insert
LH.....	Left Hand
LN.....	Lock Nut
LT.....	Left
LW.....	Lock Washer
M.....	Meter or Meters
MM/mm.....	Millimeter
NPT.....	National Pipe Threaded
NSS.....	Not Sold Separately
RH.....	Right Hand
RT.....	Right
SHCS.....	Socket Head Cap Screw
SLTD.....	Slotted
SN.....	Serial Number or Slotted Nut
SQ.....	Square
W/.....	With
W/O.....	Without
	Measurement Required

TABLE OF CONTENTS

Introduction.....	i	Service Brake Hydraulics	46
Table of Contents.....	1	Rear Axle Fasteners & Gear Box	48
Decals.....	3	Rear Axle	49
Engine Mounts	5	Rear Axle Steering.....	50
Engine	6	Rear Axle Gear Drive	51
Engine Lubrication	7	Rear Axle Differential Lock	52
Fuel Filter.....	8	Rear Wheel Hub.....	53
Fuel Pump.....	9	Standard Speed (12.5 mph) Gearbox	
Fuel Injection System	10	Housing.....	54
Intake Manifold & Turbocharger System..	11	Standard Speed Gearbox Internal Parts	55
Crankcase Vent.....	12	High Speed (25.0 mph) Gearbox Housing.....	56
Rear Engine Attachments	13	High Speed Gear Shifter	57
Front Engine Cover.....	14	High Speed Input Shaft (Control Gear)	58
Belt Cover	15	High Speed Input Shaft (Bearing)	59
Pulley	16	High Speed Gearbox Hydraulics	
Cylinder Head & Valve Cover.....	17	Installation	60
Oil Cooler Installation	18	Steering Unit.....	61
Cooling Fan.....	19	Steering Hydraulics Installation.....	62
Fuel Line	20	Operator's Seat	63
Fuel Tank	21	Operator's Seat Base.....	64
Air Intake System	22	Engine Hood	65
Throttle Pedal.....	23	Cowl & Lower Body Trim.....	66
Hand Throttle.....	24	Exhaust System.....	67
Frame/Counterweight	25	Instrument Panel	68
Variable Displacement Pump Installation ..	26	Vehicle Lighting	69
Drive Hydraulics Installation.....	27	Main Wiring Harness.....	70
Drive Pilot Installation.....	28	Battery.....	72
Hydraulic Motor Oil Cooler	29	Window Wipers	73
Hydraulic Motor Oil Cooler Installation ..	30	Cab Wiring Harness/Instrument Panel	74
Variable Displacement Pump	32	Cab Wiring Harness/Front Components.....	75
Inching Valve.....	33	Cab Wiring Harness/Fuse Box	76
Variable Displacement Motor.....	34	Cab Wiring Harness/Rear Components.....	77
Low Speed Control	35	Cab Wiring Harness.....	78
Wheels and Tires	36	Cab	79
Front Axle.....	37	Cab Doors	80
Front Axle Steering.....	38	Cab Interior Cover Trim	81
Front Axle Gear Drive	39	Cab Mats & Filters.....	82
Front Axle Differential	40	Cab Heater	83
Front Axle Differential Lock	41	Cab Protection Screens	84
Brake.....	42	Hydraulic Oil Circulating System.....	85
Front Wheel Hub	43	Hydraulic System Control Valve.....	86
Front Axle Differential Lock Hydraulics...	44	Hydraulic Oil Tank	87
Parking Brake	45	Pilot Valve	88

TABLE OF CONTENTS

Pilot Valve Installation	89
Electrical Control Circuit.....	90
Safe Load Indicator.....	91
Telescoping Boom	92
Boom Frame Trim	94
Quickhitch Assembly.....	95
Load Stabilizer	96
Lift Cylinder	97
Tilt Cylinder.....	98
Self-Leveling Cylinder	99
Extension Cylinder	100
Cylinders Installation.....	101
Bucket	102
Pallet Forks	103
Numerical Index	107

DECALS

GENERAL INFORMATION

Decal information is provided to assist in the proper selection and application of new decals, in the event the original decals become damaged or the machine is repainted. The listing includes decal illustration reference number, part number, description and quantity information.

To ensure proper selection of the correct replacement decals, compare all of the various decal illustrations to the machine before refinishing the unit. Then circle each decal shown (applicable to the machine) while checking off its part number in the listing.

NOTE: Refer to the *SAFETY* chapter of the *Operator's Manual for the specific information provided on the various safety decals furnished in the decal kit(s)*.

NEW DECAL APPLICATION

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new decal. To apply, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Peel the other portion of the backing paper off slowly while applying hand pressure to smooth out the decal surface.

Decals for the 521T All-Wheel Steer (AWS) Loader are listed below:

Ref. No.	Part No.	Description	Qty.
	203244	Decal Kit/521T AWS	
1	1004357032	Eye Hook	4
2	0004355633	Warning/Moving Parts	2
3	0004355833	Danger Sign/Side (Large)	2
4	0004355533	Danger Sign/Rear (Small)	1
5	139728	Gehl/Front 3.77 x 17.69	1
6	139732	Gehl/Side 5.63 x 26.53	2
7	139733	Gehl/Rear 8.00 x 37.95	1
8	139778	All-Wheel Steer	1
9	0004351529	20 Km/h (Side/Standard)	2
10	0004353329	20 Km/h (Rear/Standard)	1
11	0004351629	40 Km/h (Side/Optional)	2
12	0004353429	40 Km/h (Rear/Optional)	1
13	0004353146	Load Diagram/Pallet Forks	1
14	0004357434	Joystick Control	1
15	0004350237	Noise Level (dB)/Inside Cab	1
16	1004357433	Noise Level (dB)/Guaranteed Value	1
17	0004351589	Maintenance Schedule	1
18	0004351144	Arrow Mark	1
19	0004357527	ATF	1
20	0004351536	Biodegradable Oil	1
21	0004359834	Warning/Stay in Cab	1
22	0004359734	Warning/Use Seat Belt	1
23	139727	521T/Side	2



CAUTION

ALWAYS follow safety precautions on decals. Replace the decals if they are damaged, or if the unit is repainted. If repainting, **BE SURE** all applicable decals are affixed to the unit.


Use the above reference numbers to identify the corresponding decals on the next page.


PAINT NOTICE


Use this list to order paint for refinishing:


167768	4 quarts AWS Yellow (GEHL)
167758	4 quarts Charcoal Gray (GEHL)
167774	4 quarts Dark Gray (GEHL)
167769	6 spray cans (12.8 oz.) AWS Yellow (GEHL)
167775	6 spray cans (12.8 oz.) Dark Gray (GEHL)
167760	6 spray cans (12.8 oz.) Charcoal Gray (GEHL)


DECALS


1 


2 


3, 4 

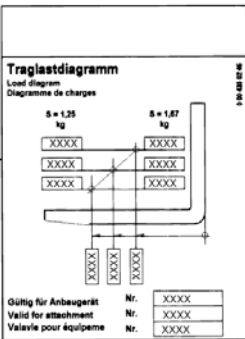
5, 6, 7 


8 


9, 10 


11, 12 

13 

14 


15 


16 



10 h Täglich Daily Toutes les jours


50 h


17 

18 

19 **ATF - ÖL**

20 **BIO - ÖL**
BIO - Oil
Huile - BIO
Olio - BIO

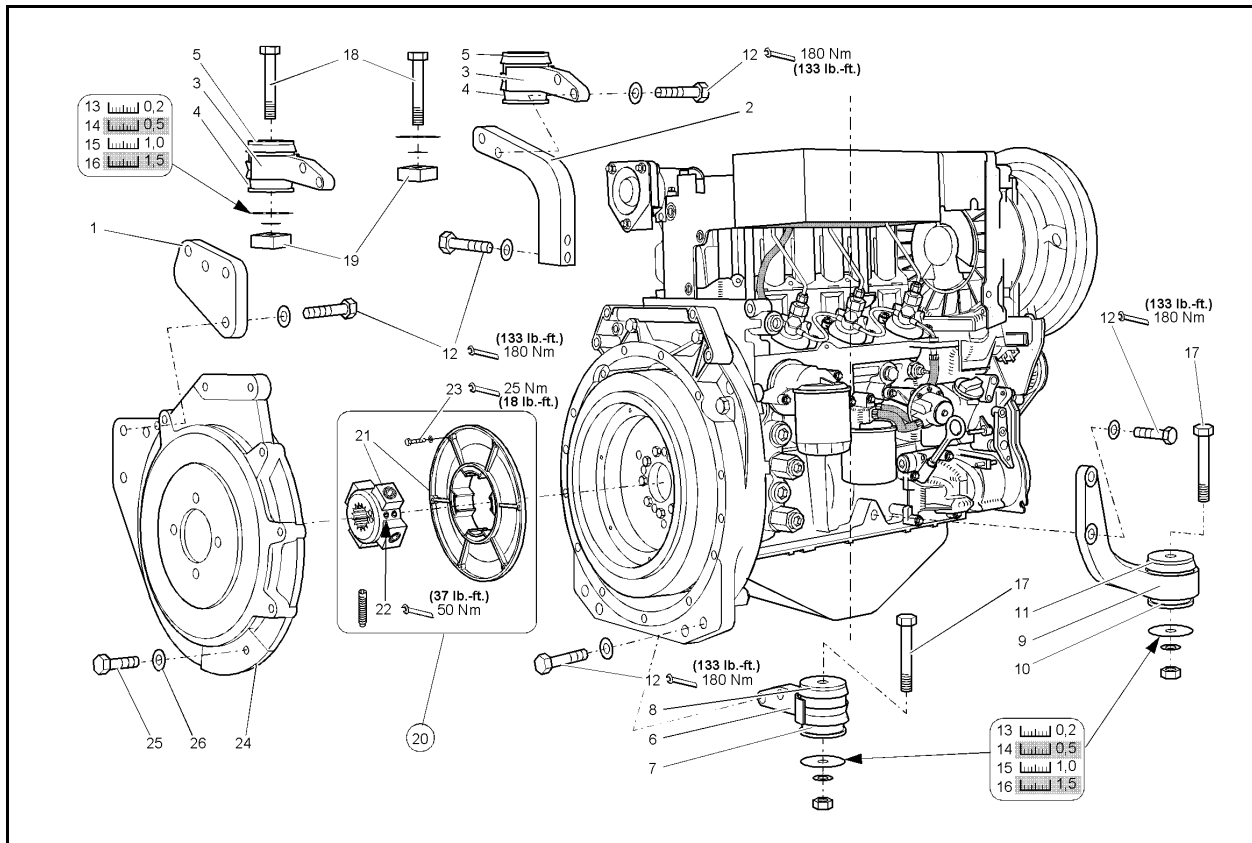
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23 **52IT**

521T - ENGINE MOUNTS

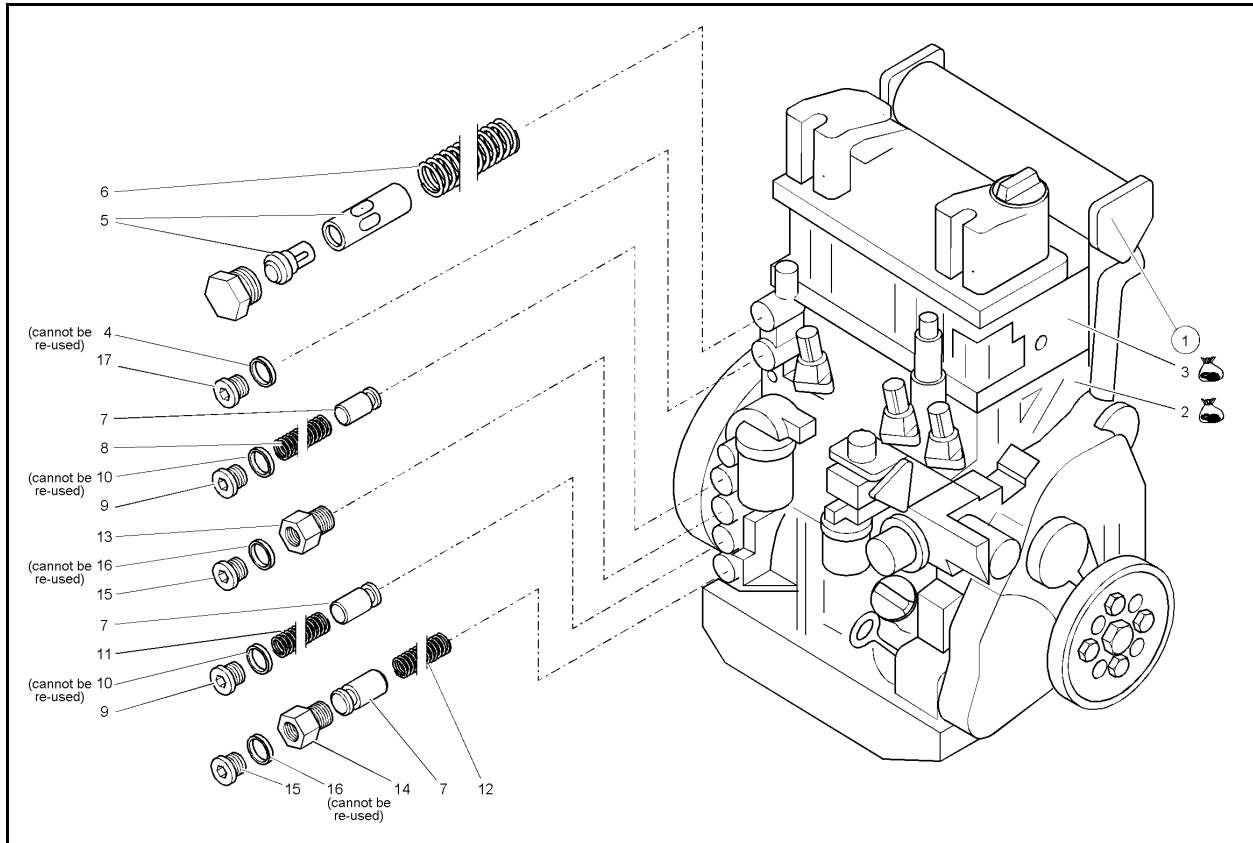
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Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	1380120143	SUSPENSION	1	15	0009976619	SPACER (1.0MM)	AR
2	1380120043	SUSPENSION	1	16	0009976719	SPACER (1.5MM)	AR
3	0000801410	BEARING	2	17	7234677594	HS M12 X 85 8.8 A2C	2
4	0000801926	RUBBER RING	4	18	651403	HB M12-1.75 X 100 C8.8 ZY	2
5	0000801925	COVER	1	19	1009953684	THREADED ELEMENT 30 X 20 X 40 FE/ZN12	2
6	0000801411	BEARING	1	20	0360110203	CLUTCH	1
7	0000801926	RUBBER RING	2	21	0000801459	ELASTIC ELEMENT	1
8	0000801925	COVER	1	22	7382679050	THREADED PIN M12 X 15-45H A2C	2
9	0000801989	SUPPORT STAND	1	23	656094	CS M8-1.25 X 30 C8.8 ZY	6
10	0000801926	RUBBER RING	2	24	1360110326	HOUSING COVER	1
11	0000801925	COVER	1	25	7234677557	HS M10 X 45-8.8 A2C	6
12	7234678147	HS M14 X 55-10.9	12	26	0009923528	SPRING WASHER VSK 10	6
13	0009976419	SPACER (0.2MM)	AR				
14	0009976519	SPACER (0.5MM)	AR				

521T - ENGINE

1000137529



Ref. No.	Part No.	Description	Qty.
1	0380101403	ENGINE/DEUTZ F4M 1011F	1
2	0000803947	SEAL KIT	1
3	0000804276	SEAL KIT	1
4	163793	SEAL	2
5	0000803948	THERMOSTAT	1
6	0000802640	COMPRESSION SPRING	1
7	0000802673	VALVE	3
8	0000802674	COMPRESSION SPRING	1
9	7332673007	SCREW PLUG M24 X 1.5 ST A2C	2

Ref. No.	Part No.	Description	Qty.
10	7593641038	SEALING RING A24 X 29	2
11	0000802675	COMPRESSION SPRING	1
12	0000802676	COMPRESSION SPRING	1
13	133409	ADAPTOR	1
14	133410	ADAPTOR	1
15	133151	SCREW PLUG M18 X 1.5 ST A2C	2
16	7593641028	SEALING RING A18 X 22	2
17	7334670001	SCREW PLUG M10 X 1 ST A2C	2

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