

170

Roller Mixer



SERVICE PARTS MANUAL

GEHL® AGRICULTURE

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The Mixer model and serial numbers are on a decal located on the Frame member in the rear at the base of the Tank.

“Right” and “Left” are determined from a position standing behind the Mixer. From this position the Unloading Conveyor is on the left and the Feeder Attachment is on the right.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is called out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

The hardware listed is for mounting information and is NOT included with the replacement part. Refer to the following abbreviations table for fastener descriptions. In the Parts Lists, if a number precedes the abbreviations, the number represents either quantity required (if other than one per item) or size. Part numbers, for the attaching hardware, are listed at the end of the manual or right after the Numerical Index. Standard attaching hardware torque values are also provided on the inside back cover.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

NOTE: *The following abbreviations may used herein:*

AR – As Required
ASS'D – Assembled

ASS'Y	– Assembly
AUX	– Auxiliary
BRG	– Bearing
BRKT	– Bracket
CB	– Carriage Bolt
CS	– Cap Screw (Hexagon Head)
DEG	– Degree
DIA	– Diameter
FHMS	– Flat Head Machine Screw
FLN	– Flanged Lock Nut (Hexagon)
FLS	– Flanged Lock Screw (Hexagon)
GA	– Gauge
GR	– Grade
HD	– Hardened or Head
L	– Lock (Washer)
LH	– Left Hand
LN	– Lock Nut
LT	– Left
M	– Metric
MM	– Millimeter
MPT	– Male Pipe Thread
MTG	– Mounting
N	– Nut (Hexagon)
NF	– National Fine
NPT	– National Pipe Thread
P	– Plain (Washer)
PTO	– Power Take Off
RGT	– Right
RH	– Right Hand
RHMS	– Round Head Machine Screw
RPM	– Revolutions Per Minute
RT	– Right
SHSS	– Socket Head Set Screw
SN	– Serial Number or Slotted Nut
SQ	– Square
SQHSS	– Square Head Set Screw
T	– Tooth or Teeth
TCS	– Thread-cutting Screw
TFS	– Thread Forming Screw
THMS	– Truss Head Machine Screw
THD	– Thread
UNC	– Unified National Coarse (Thread)
WN	– Wing Nut

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