

Form No.
907221
Replaces
904267

5625

Skid Loader



SERVICE PARTS MANUAL

Gehl[®]

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial numbers for this unit are on a Decal located inside the right Chassis Riser, between the Lift Arm and Lift Cylinder. "Right" and "Left" are determined from a position sitting on the Seat and facing forward.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, Company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is called out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

NOTE: *Replacement batteries are not provided by the GEHL Company. For battery specifications see pages titled "Battery & Engine Electrical Wiring." ALL REPLACEMENT BATTERIES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

Items shown in the parts list that do not have Reference Numbers are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

Refer to the Operator's manual for additional information regarding GEHL attachments and accessories.

NOTE: *The following abbreviations may be used herein:*

A/C	- Air Cleaner
AR	- As Required
ASSY	- Assembly
C5Z	- Class 5 Zinc Plated
CB	- Carriage Bolt
CS	- Cap Screw (Hexagon Head)
CYL	- Cylinder
DEG	- Degree
FW	- Flat Washer
GR	- Grade
HHC	- Hex Head Cap Screw
INT	- Internal
JIC	- Joint Industry Conference
L	- Lock Washer
LN	- Lock Nut
LT	- Left
MM	- Millimeter
N	- Nut (Hex Head)
N/A	- Not Applicable
NEG	- Negative
NILN	- Nylon Insert Lock Nut
NF	- National Fine
NPT	- National Pipe Thread
P	- Plain Washer
PBY	- Power Beyond
PL	- Plain
POS	- Positive
REF	- Reference
RHMS	- Round Head Machine Screw
ROPS	- Roll-Over Protective Structure
RT	- Right
SHCS	- Socket Head Cap Screw
SHSS	- Socket Head Set Screw
SN	- Serial Number
SQ	- Square
STR	- Straight
T	- Teeth
TCS	- Thread Cutting Screw
TFS	- Thread Forming Screw
THMS	- Truss Head Machine Screw
THRD	- Thread
UNC	- Unified National Coarse (Thread)
UNF	- Unified National Fine (Thread)

Table of Contents

MAIN LOADER COMPONENTS

Introduction	Inside Front Cover
Decal Locations	2
Chassis, Fuel Tank, Grille and Covers	9
Axles, Drive Chains & Related Components	17
ROPS Seat & Engine Cover	19
Restraint Bar	21
Instrument Panel, Wiring and Components	23
Standard Lights, Wiring and Components	27
Battery and Engine Electrical Wiring	29
Diesel Engine	33
Throttle Controls	37
Air Cleaner, Muffler, Hydraulic Oil Cooler and Radiator	39
Radiator and Hydraulic Oil Cooler	41
Hydraulics, Pump, Filter, and Control Valve	49
High Flow Hydraulics	53
Frame Mounted Front Hydraulics	61
Hydrostatic System	63
Traction Controls	69
Lift/Tilt Controls	75
Tandem Pump Controls	79
Lift/Tilt Hydraulics	81
Auxiliary Hydraulics	85
Lift Arm and Gehl Quick-Tach™ System	89
Hand Brake	91
Sound Deadening	93

HYDRAULIC COMPONENTS

Lift Cylinder	95
Tilt Cylinder	97
Grapple Cylinder	99
Drive Motor	101
Tandem Pump	103
Single Gear Pump	105
Boost Control	107
Dual Gear Pump	109
Main Control Valve	111
Charge Relief Valve	113
Self-Leveling Valve	115
Solenoid Valve	119
Planetary Gearcase	121
Manifold	123

ATTACHMENTS

Utility and Light Material Buckets	125
68 Inch Dirt and Construction Bucket	127
68 Inch Industrial Bucket and Grapple	129
65 & 68 Inch Industrial Bucket and Grapple	131
Utility Fork	133
Utility Grapple	135
Pallet Forks	137
Numerical Index	138
Hardware Table	146
O-Ring Table	146
Torque Specifications	Inside Back Cover

Decals

NOTES

Decal Application

 **CAUTION**

ALWAYS read and abide by the safety rules and information shown on the decals. If decals become damaged, unreadable or if the unit is repainted, the decals **MUST** be replaced. If repainting, make sure all decals which apply to the machine are properly affixed to the unit in their proper location.

Decal location information is provided to assist in the proper selection and application of new decals in the event of the original decals become damaged or the machine is repainted.

For correct replacement of decals, compare the close-up location photographs to your machine before starting to refinish the unit. Check off each required decal using the illustration reference number to find the part number, description, and quantity in the list. Refer to the appropriate illustrations for replacement locations.

NOTE: Refer to the **SAFETY** chapter of the *Operator's Manual* for the specific information provided on all of the various *Safety Decals*.

Before applying decals, surfaces must be free from dirt, dust, grease, and other foreign material. To apply a decal, remove the smaller portion of the decal backing paper and apply exposed adhesive backing to the clean surface while maintaining proper position and alignment. Slowly peel off the other backing paper while applying hand pressure to smooth out the decal surface.

Paint Finish - Before SN 8468

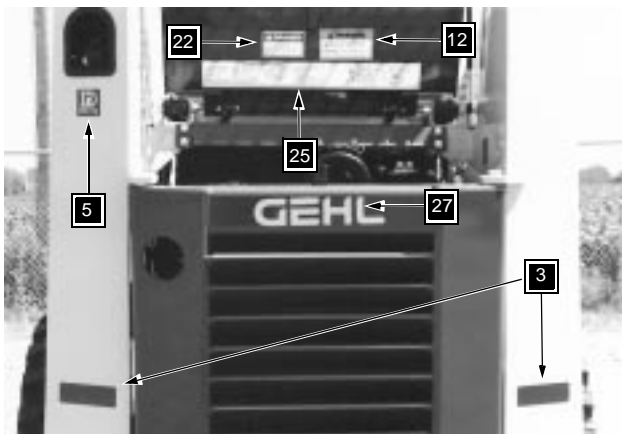
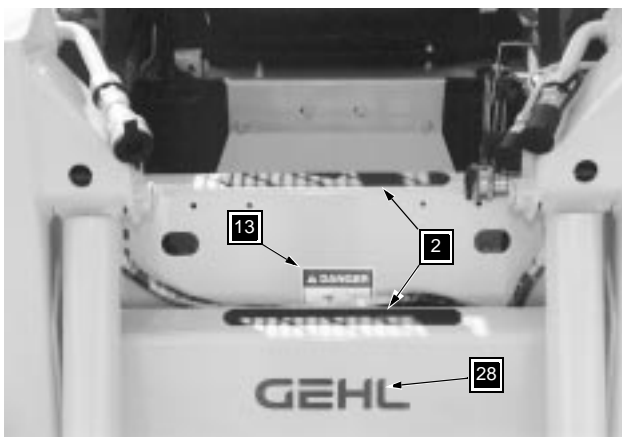
Use the following chart to order paint for refinishing.

Number	Quantity	Product
903892	1 gallon	Industrial Yellow
902873	1 gallon	Black
903891	6 - 12 oz Spray Cans	Industrial Yellow
902875	6 - 12 oz Spray Cans	Black

Paint Finish - SN 8468 and later

Use the following chart to order paint for refinishing.

Number	Quantity	Product
906213	1 gallon	Construction Yellow
906323	1 quart	Charcoal Gray
906317	1 gallon	Charcoal Gray
906214	6 - 12 oz Spray Cans	Construction Yellow
906318	6 - 12 oz Spray Cans	Charcoal Gray



Decal List

Decals may be purchased individually or in kit form. This listing is repeated on each decal page for your convenience.

Ref. No.	Part No.	Description
	122959	Decal Kit - 5625SX and 5625DX
1	056859	Coolant Mixture
2	073458	Non-Skid Surface Strip (2 places)
3	067493	Red Reflector Strip (2 places)
4	072794	Hydraulic Oil Symbol
5	072797	Diesel Fuel Symbol
6	072798	Coolant Under Pressure
7	072853	Lift/Tilt Lever (T-Bar only)
8	072854	Traction Lever (T-Bar only)
9	073075	Slow-Fast (Turtle-Rabbit) Symbol
10	073076	Brake Symbol
11	079362	Hydraulic Oil Level
12	091033	WARNING - Jump Starting Loader
13	091035	DANGER - Lift Arm Raised
14	091050	DANGER - Rotating Component
15	093202	DANGER - Avoid Electrical Contact
16	093366	IMPORTANT - Locate Manual Here
17	093367	WARNING - Owner's Responsibility
18	093474	WARNING - General Safety Precautions
19	093475	WARNING - Carry Load Low
20	093477	WARNING - Overhead Guard Safety Latch
21	093479	WARNING - Carry Load Low
22	093484	DANGER - Proper Heating Unit Ground
23	093481	Operating Capacity
24	094584	Auxiliary Hydraulics
25	079487	Service Guide
26	122616	GEHL on vertical risers (2 places)
27	122289	GEHL 2-1/2 x 11-3/4 (on grille)
28	122432	GEHL 2 x 9 (on lift arm)
29	127273	5625SX (2)
29	127274	5625DX (2)
30	122718	WARNING - Quick Tach Locking Pin
31	122745	WARNING - Gas Cylinder (2 places)
32	123912	WARNINGS
33	123378	Forward/Reverse (Hand/Foot only)
34	123379	Forward/Reverse-Aux (Hand/Foot only)
35	123380	Lift (Hand/Foot only)
36	123381	Tilt (Hand/Foot only)
37	094951	Made in USA
38	123598	Dual Pump Operating Instructions (5625DX only)
39	121030	Non-Skid Strip (3 places)
40	129361	Case/Operators Manual
41	078580	Pouch/Manual

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