

1838 Uni-Loader
Service Manual

Table of Contents

Description	Section No.	Form No.
General	Tab 1	
Loctite Product Chart		8-98900
Torque Specifications	1001	8-71601
Fluids and Lubricants	1002	7-60550
Engine	Tab 2	
Removal and Installation and Radiator Removal and Installation	2001	7-61400
Specification Details	2002	7-60560
Special Service Tools	2003	7-61670
Kubota Workshop Manual V2203-D1-B		97897-01082
Fuel System	Tab 3	
Fuel System and Filters	3410	7-61640
Injection Pump Timing	3412	7-61650
Electrical	Tab 4	
Removal and Installation of Electrical Components	4001	7-61410
Electrical Specifications, Troubleshooting and Schematics	4002	7-60570
Battery	4003	8-11361
Power Train	Tab 6	
Removal and Installation of Power Train Components	6001	7-61420
Hydrostatic System Troubleshooting	6002	7-60580
Piston Pumps	6004	7-61430
Drive Motors	6005	7-61530
Pump Drive Coupling	6006	7-61590
Sprockets Chains and Axles	6007	7-61630
Wheels and Tires	6008	8-11461
Hydraulics	Tab 8	
Remove and Installation of Hydraulic Components	8001	7-61600
Hydraulic Schematics, Specifications and Troubleshooting	8002	7-60591
Cleaning the Hydraulic system and Hydrostatic System	8003	8-11521
Gear Pump	8004	7-61490
Loader Control Valve	8005	7-61500
Auxiliary Control Valve	8006	7-61510
Self-Leveling Control Valve	8007	7-61520
Backhoe Control Valve - D100 Backhoe	8008	7-61610
Cylinders	8009	7-61330
Mounted Equipment	Tab 9	
Control Linkages, Pedals, Levers and Chains	9001	7-60600
Loader	9002	7-61340
ROPS Canopy, Seat, Seat Belts and Operators Compartment	9003	7-61350
Backhoe - D100 Backhoe	9005	7-61680

Section 1001

STANDARD TORQUE SPECIFICATIONS

CASE CORPORATION
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CASE CANADA CORPORATION
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Burlington, ON L7N 3M6 CANADA

Rac 8-71601

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TABLE OF CONTENTS

TORQUE SPECIFICATIONS - DECIMAL HARDWARE 2


TORQUE SPECIFICATIONS - METRIC HARDWARE 3


TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS 4

TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS 5

TORQUE SPECIFICATIONS - DECIMAL HARDWARE

Use the torques in this chart when special torques are not given. These torques apply to fasteners with both UNC and UNF threads as received from suppliers dry, or when lubricated with engine oil. Not applicable if special graphities, Molydisulfide greases, or other extreme pressure lubricants are used.

Grade 5 Bolts, Nuts, and Studs		
		
Size	Pound-Inches	Newton metres
1/4 inch	108 to 132	12 to 15
5/16 inch	204 to 252	23 to 28
3/8 inch	420 to 504	48 to 57
Size	Pound-Feet	Newton metres
7/16 inch	54 to 64	73 to 87
1/2 inch	80 to 96	109 to 130
9/16 inch	110 to 132	149 to 179
5/8 inch	150 to 180	203 to 244
3/4 inch	270 to 324	366 to 439
7/8 inch	400 to 480	542 to 651
1.0 inch	580 to 696	787 to 944
1-1/8 inch	800 to 880	1085 to 1193
1-1/4 inch	1120 to 1240	1519 to 1681
1-3/8 inch	1460 to 1680	1980 to 2278
1-1/2 inch	1940 to 2200	2631 to 2983


Grade 8 Bolts, Nuts, and Studs		
		
Size	Pound-Inches	Newton metres
1/4 inch	144 to 180	16 to 20
5/16 inch	288 to 348	33 to 39
3/8 inch	540 to 648	61 to 73
Size	Pound-Feet	Newton metres
7/16 inch	70 to 84	95 to 114
1/2 inch	110 to 132	149 to 179
9/16 inch	160 to 192	217 to 260
5/8 inch	220 to 264	298 to 358
3/4 inch	380 to 456	515 to 618
7/8 inch	600 to 720	814 to 976
1.0 inch	900 to 1080	1220 to 1465
1-1/8 inch	1280 to 1440	1736 to 1953
1-1/4 inch	1820 to 2000	2468 to 2712
1-3/8 inch	2380 to 2720	3227 to 3688
1-1/2 inch	3160 to 3560	4285 to 4827


NOTE: Use thick nuts with Grade 8 bolts.

TORQUE SPECIFICATIONS - METRIC HARDWARE

Use the following torques when specifications are not given.

These values apply to fasteners with coarse threads as received from supplier, plated or unplated, or when lubricated with engine oil. These values do not apply if graphite or Molydisulfide grease or oil is used.

Grade 8.8 Bolts, Nuts, and Studs		
		
Size	Pound-Inches	Newton metres
M4	24 to 36	3 to 4
M5	60 to 72	7 to 8
M6	96 to 108	11 to 12
M8	228 to 276	26 to 31
M10	456 to 540	52 to 61
Size	Pound-Feet	Newton metres
M12	66 to 79	90 to 107
M14	106 to 127	144 to 172
M16	160 to 200	217 to 271
M20	320 to 380	434 to 515
M24	500 to 600	675 to 815
M30	920 to 1100	1250 to 1500
M36	1600 to 1950	2175 to 2600

Grade 10.9 Bolts, Nuts, and Studs		
		
Size	Pound-Inches	Newton metres
M4	36 to 48	4 to 5
M5	84 to 96	9 to 11
M6	132 to 156	15 to 18
M8	324 to 384	37 to 43
Size	Pound-Feet	Newton metres
M10	54 to 64	73 to 87
M12	93 to 112	125 to 150
M14	149 to 179	200 to 245
M16	230 to 280	310 to 380
M20	450 to 540	610 to 730
M24	780 to 940	1050 to 1275
M30	1470 to 1770	2000 to 2400
M36	2580 to 3090	3500 to 4200

Grade 12.9 Bolts, Nuts, and Studs



Usually the torque values specified for grade 10.9 fasteners can be used satisfactorily on grade 12.9 fasteners.

TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
37 Degree Flare Fitting			
1/4 inch 6.4 mm	7/16-20	72 to 144	8 to 16
5/16 inch 7.9 mm	1/2-20	96 to 192	11 to 22
3/8 inch 9.5 mm	9/16-18	120 to 300	14 to 34
1/2 inch 12.7 mm	3/4-16	180 to 504	20 to 57
5/8 inch 15.9 mm	7/8-14	300 to 696	34 to 79
Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
3/4 inch 19.0 mm	1-1/16-12	40 to 80	54 to 108
7/8 inch 22.2 mm	1-3/16-12	60 to 100	81 to 135
1.0 inch 25.4 mm	1-5/16-12	75 to 117	102 to 158
1-1/4 inch 31.8 mm	1-5/8-12	125 to 165	169 to 223
1-1/2 inch 38.1 mm	1-7/8-12	210 to 250	285 to 338

Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
Straight Threads with O-ring			
1/4 inch 6.4 mm	7/16-20	144 to 228	16 to 26
5/16 inch 7.9 mm	1/2-20	192 to 300	22 to 34
3/8 inch 9.5 mm	9/16-18	300 to 480	34 to 54
1/2 inch 12.7 mm	3/4-16	540 to 804	57 to 91
Tube OD Hose ID	Thread Size	Pound- Inches	Newton metres
5/8 inch 15.9 mm	7/8-14	58 to 92	79 to 124
3/4 inch 19.0 mm	1-1/16-12	80 to 128	108 to 174
7/8 inch 22.2 mm	1-3/16-12	100 to 160	136 to 216
1.0 inch 25.4 mm	1-5/16-12	117 to 187	159 to 253
1-1/4 inch 31.8 mm	1-5/8-12	165 to 264	224 to 357
1-1/2 inch 38.1 mm	1-7/8-12	250 to 400	339 to 542

Split Flange Mounting Bolts		
Size	Pound- Inches	Newton metres
5/16-18	180 to 240	20 to 27
3/8-16	240 to 300	27 to 34
7/16-14	420 to 540	47 to 61
Size	Pound- Feet	Newton metres
1/2-13	55 to 65	74 to 88
5/8-11	140 to 150	190 to 203

TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

Nom. SAE Dash Size	Tube OD	Thread Size	Pound-Inches	Newton metres	Thread Size	Pound-Inches	Newton metres
O-ring Face Seal End					O-ring Boss End Fitting or Lock Nut		
-4	1/4 inch 6.4 mm	9/16-18	120 to 144	14 to 16	7/16-20	204 to 240	23 to 27
-6	3/8 inch 9.5 mm	11/16-16	216 to 240	24 to 27	9/16-18	300 to 360	34 to 41
-8	1/2 inch 12.7 mm	13/16-16	384 to 480	43 to 54	3/4-16	540 to 600	61 to 68
					Thread Size	Pound-Inches	Newton metres
-10	5/8 inch 15.9 mm	1-14	552 to 672	62 to 76	7/8-14	60 to 65	81 to 88
Nom. SAE Dash Size	Tube OD	Thread Size	Pound-Inches	Newton metres	1-1/16-12	85 to 90	115 to 122
					1-3/16-12	95 to 100	129 to 136
-12	3/4 inch 19.0 mm	1-3/16-12	65 to 80	90 to 110	1-5/16-12	115 to 125	156 to 169
-14	7/8 inch 22.2 mm	1-3/16-12	65 to 80	90 to 110	1-5/8-12	150 to 160	203 to 217
-16	1.0 inch 25.4 mm	1-7/16-12	92 to 105	125 to 140	1-7/8-12	190 to 200	258 to 271
-20	1-1/4 inch 31.8 mm	1-11/16-12	125 to 140	170 to 190			
-24	1-1/2 inch 38.1 mm	2-12	150 to 180	200 to 254			

NOTE: Case Corporation reserves the right to make improvements in design or changes in specifications at any time without incurring any obligation to install them on units previously sold.

Section 1002

1002

FLUIDS AND LUBRICANTS
1838 Uni Loader

TABLE OF CONTENTS

CAPACITIES2

ENGINE OIL RECOMMENDATIONS.....3

MAINTENANCE SCHEDULE.....4

MAINTENANCE LOCATIONS.....5

CAPACITIES AND LUBRICANTS

Engine Oil
 Capacity with filter change8 U.S. quarts (7.5 litres)

Type of oil.....See Engine Oil Recommendations on Page 3

Engine Cooling System
 Capacity.....12 U.S. quarts (11.35 litres)

Type of coolant.....Ethylene glycol and water mixed for lowest ambient temperature at least 50/50 mix

Fuel Tank
 Capacity.....19.5 U.S. gallons (73.8 litres)

Hydraulic System
 Reservoir capacity with filter change6.25 U.S. gallons (23.6 litres)

Reservoir capacity without filter change6 U.S. gallons (22.7 litres)

System capacity10.5 U.S. gallons (39.8 litres)

Type of oil.....Case No. 1 engine oil - SAE 10W-30 mixed with Case HTO additive

When you change the hydraulic oil in the reservoir, you must add 1.5 U.S. quarts (1.4 litres) of Case HTO additive. Case part number B17508.

When you add oil to the hydraulic system, use a mixture of Case HTO additive and SAE 10W-30 engine oil (20 to 1 ratio).

Drive Chain Compartments
 Capacity (each)6 U.S. quarts (5.7 litres)

Type of oil.....Case No. 1 engine oil - SAE 10W-30

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