

516-40

[Section 1 - General Information](#)

[Section 2 - Care and Safety](#)

[Section 3 - Maintenance](#)

[Section A - Attachments](#)

[Section B - Body and Framework](#)

[Section C - Electrics](#)

[Section D - Controls](#)

[Section E - Hydraulics](#)

[Section F - Transmissions](#)

[Section G - Brakes](#)

[Section H - Steering](#)

[Section K - Engine](#)



Publication No.
9813/4600-1



Copyright © 2004 JCB SERVICE. All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any other means, electronic, mechanical, photocopying or otherwise, without prior permission from JCB SERVICE.

Issued by JCB Technical Publications, JCB Aftermarket Training, Woodseat, Rocester, Staffordshire, ST14 5BW, England. Tel +44 1889 591300 Fax +44 1889 591400

World Class
Customer Support

General Information

Service Manual - 516-40

[Section 1 - General Information](#)

[Section 2 - Care and Safety](#)

[Section 3 - Maintenance](#)

[Section A - Attachments](#)

[Section B - Body and Framework](#)

[Section C - Electrics](#)

[Section D - Controls](#)

[Section E - Hydraulics](#)

[Section F - Transmissions](#)

[Section G - Brakes](#)

[Section H - Steering](#)

[Section K - Engine](#)



Publication No.
9813/4600-1



Copyright © 2004 JCB SERVICE. All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any other means, electronic, mechanical, photocopying or otherwise, without prior permission from JCB SERVICE.



Section 1 - General Information

Contents	Page No.
Introduction	
About This Publication	1-1
Identifying Your Machine	1-3
Moving a Disabled Machine	1-7
Transporting the Machine	1-8
Lifting the Machine	1-10
Standard Torque Settings	
Zinc Plated Fasteners and Dacromet Fasteners	1-13
Hydraulic Connections	1-17
Service Tools	
Numerical List	1-21
Tool Detail Reference	1-23
Service Consumables	
Sealing and Retaining Compounds	1-39
Terms and Definitions	
Colour Coding	1-41



Section 1 - General Information

Contents

Page No.

Introduction

About This Publication

Machine Model and Serial Number

This manual provides information for the following model(s) in the JCB machine range:

- 516-40 from 2415604 to 2416000.

Using the Service Manual

T11-004
This publication is designed for the benefit of JCB Distributor Service Engineers who are receiving, or have received, training by JCB Technical Training Department.

These personnel should have a sound knowledge of workshop practice, safety procedures, and general techniques associated with the maintenance and repair of hydraulic earthmoving equipment.

The illustrations in this publication are for guidance only. Where the machines differ, the text and/or the illustration will specify.

General warnings in Section 2 are repeated throughout the manual, as well as specific warnings. Read all safety statements regularly, so you do not forget them.

Renewal of oil seals, gaskets, etc., and any component showing obvious signs of wear or damage is expected as a matter of course. It is expected that components will be cleaned and lubricated where appropriate, and that any opened hose or pipe connections will be blanked to prevent excessive loss of hydraulic fluid and ingress of dirt.

Where a torque setting is given as a single figure it may be varied by plus or minus 3%. Torque figures indicated are for dry threads, hence for lubricated threads may be reduced by one third.

The manufacturer's policy is one of continuous improvement. The right to change the specification of the machine without notice is reserved. No responsibility will be accepted for discrepancies which may occur between specifications of the machine and the descriptions contained in this publication.

Finally, please remember above all else safety must come first!

Section Numbering

T11-005
The manual is compiled in sections, the first three are numbered and contain information as follows:

- 1** General Information - includes torque settings and service tools.
- 2** Care and Safety - includes warnings and cautions pertinent to aspects of workshop procedures etc.
- 3** Maintenance - includes service schedules and recommended lubricants for all the machine.

The remaining sections are alphabetically coded and deal with Dismantling, Overhaul etc. of specific components, for example:

- A** Attachments
- B** Body and Framework, etc.

Section contents, technical data, circuit descriptions, operation descriptions etc. are inserted at the beginning of each alphabetically coded section.

Left Side, Right Side

In this manual, 'left' **A** and 'right' **B** mean your left and right when you are seated correctly in the machine.

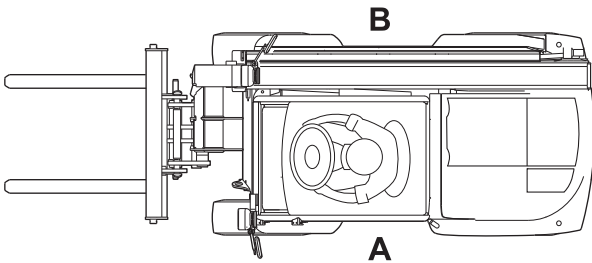


Fig 1.

447200-2

Cross References

T1-004_2

In this publication, page cross references are made by presenting the subject title printed in bold, italic and underlined. It is preceded by the 'go to' symbol. The number of the page upon which the subject begins, is indicated within the brackets. For example: [⇒ ***Cross References*** \(1-2\)](#).

Identifying Your Machine

Machine Identification Plate

Your machine has an identification plate mounted as shown. The serial numbers of the machine and its major units are stamped on the plate.

Note: The machine model and build specification is indicated by the PIN. Refer to **Typical Product Identification Number (PIN)**.

The serial number of each major unit is also stamped on the unit itself. If a major unit is replaced by a new one, the serial number on the identification plate will be wrong. Either stamp the new number of the unit on the identification plate, or simply stamp out the old number. This will prevent the wrong unit number being quoted when replacement parts are ordered.

The machine and engine serial numbers can help identify exactly the type of equipment you have.

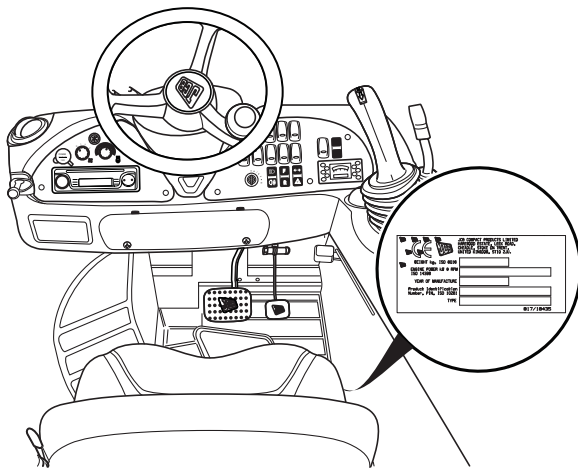


Fig 2. The plate is below the seat

C091000

Typical Product Identification Number

The PIN, weight, engine power and serial number of the machine are stamped on the identification plate.

J	C	B	5	1	5	4	0	L	9	1	6	2	7	5	0	1
1			2					3	4							

- 1 World Manufacturer Identification (3 Digits)
- 2 Machine Model (5 Digits)
- 3 Randomly Generated Check Letter (1 Digit)
- 4 Machine Serial Number (8 Digits)

Each machine has a unique serial number.

		JCB COMPACT PRODUCTS LIMITED HAREWOOD ESTATE, LEEK ROAD, CHEADLE, STOKE ON TRENT, UNITED KINGDOM, ST10 2JU.	
WEIGHT kg, ISO 6016			
ENGINE POWER kW @ RPM ISO 14396			
YEAR OF MANUFACTURE			
Product Identification Number, PIN, ISO 10261			
TYPE			
817/18435			

Fig 3.

817-18435-2

Component Identification Plates

Typical Engine Identification Number

The engine data label is located on the top of the engine. If the engine is replaced by a new one, the data plate serial number will be wrong.

Either stamp the new number on the plate or stamp out the old one. This will prevent the wrong number being quoted when you order replacement parts.

- a Engine Model
- b Engine Serial Number
- c EU Approval Code
- d Specification Number
- e RPM

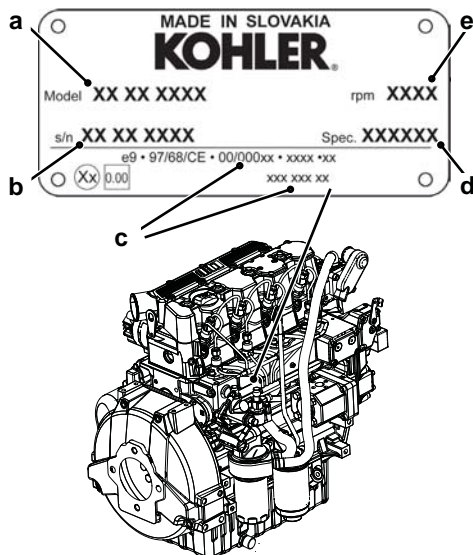


Fig 4.

C089970-C10

Emission Control Information

The data plate which shows the EPA regulations is on the rocker arm cover.

- 1 Power Category
- 2 Engine Displacement

- 3 EPA Family ID
- 4 Tune-up Specifications: Injection Timing
- 5 Tune-up Specifications: Injection Opening Pressure
- 6 PM
- 7 Fuel Type

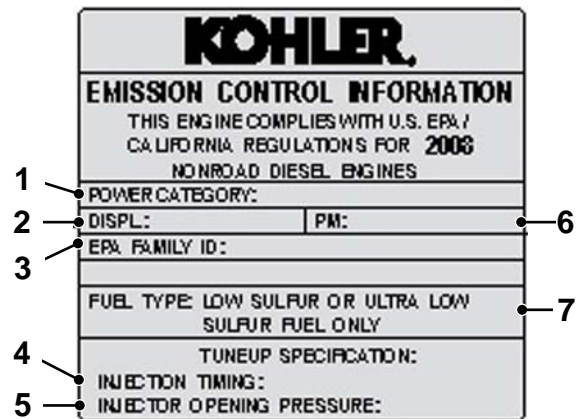


Fig 5.

C089970-C2

ROPS Data Plate

WARNING

You could be killed or seriously injured if you operate a machine with a damaged or missing ROPS/FOPS. If the Roll Over Protection Structure (ROPS)/Falling Objects Protection Structure (FOPS) has been in an accident, do not use the machine until the structure has been renewed. Modifications and repairs that are not approved by the manufacturer may be dangerous and will invalidate the ROPS/FOPS certification.

INT-2-1-9_6

WARNING

Seat Belts

The ROPS/FOPS is designed to give you protection in an accident. If you do not wear your seat belt, you could be thrown out of the machine and crushed. You must wear a seat belt when using the machine. Fasten the seat belt before starting the engine.

0153

The machine is built to the ROPS standard and has a data plate attached to the frame.

For an example of the ROPS data plate, refer to [⇒ Fig 6. \(□ 1-5\)](#).

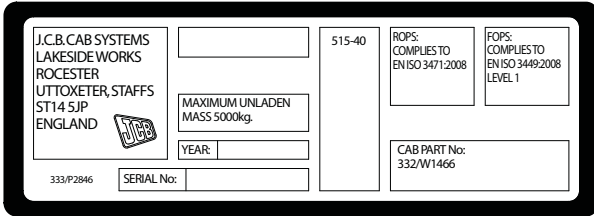


Fig 6.

C090690

FOPS Data Plate

WARNING

Do not use the machine if the falling objects protection level provided by the structure is not sufficient for the application. Falling objects can cause serious injury.

8-2-8-17

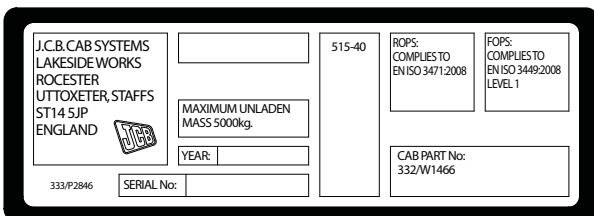
If the machine is used in any application where there is a risk of falling objects then a falling-objects protective structure (FOPS) must be installed. For further information contact your JCB Dealer

The falling objects protection structure (FOPS) is fitted with a dataplate. The dataplate indicates what level protection the structure provides.

There are two levels of FOPS:

- **Level I Impact Protection** - impact strength for protection from small falling objects (e.g. bricks, small concrete blocks, hand tools) encountered in operations such as highway maintenance, landscaping and other construction site services.
- **Level II Impact Protection** - impact strength for protection from heavy falling objects (e.g. trees, rocks) for machines involved in site clearing, overhead demolition or forestry.

For an example of the FOPS data plate, refer to [Fig 7. \(1-6\)](#).



C090690

Fig 7.

Moving a Disabled Machine

CAUTION

The transmission will be damaged, if the machine is moved unless the transmission pump is prepared for towing.

4-2-5-6

CAUTION

Towing a machine too far or too fast can damage the transmission. Do not tow the machine further than one mile. Use a trailer for greater distances. When towing do not travel faster than 15 mph (25 km/h).

Use a rigid draw-bar. If a towing chain must be used, then use two towing vehicles. One towing vehicle should be coupled to the front of the disabled machine. The other towing vehicle should be coupled to the rear of the disabled machine, to provide braking power.

The towing vehicle(s) must have enough pulling and braking power to move and stop the machine.

2-2-7-3-2

- 1 Using suitable lifting equipment, remove any payload from the machine.
- 2 Attach a rigid tow bar between a suitable connection point on the machine and the towing vehicle.
- 3 Place blocks both sides of each wheel on the disabled machine.

Important: If the machine is to be towed a short distance, the transmission pump bypass valves should be opened. The machine should only be towed the minimum distance required to load it onto a transporter. The transporter should be positioned as close as possible to the machine.

- 4 Open the two bypass valves, as follows:
 - a Remove the seat and seat pan to gain access to the transmission pump. Refer to **Access Panels, Section 3**.

- b On the bottom bypass valve, slacken locknut **A** Screw in adjuster **B** until the top is level with the locknut. Tighten the locknut.

Repeat the procedure with the top bypass valve.

- 5 Remove the wheel blocks from each wheel and tow the machine to a place of repair at a maximum speed of 2kph (1 1/4mph). Tow the machine the minimum distance necessary (maximum 1km). When towing is complete, place chocks both sides of each wheel.
- 6 Close the bypass valves: Slacken the locknut and rotate the two bypass valve adjusters until the stop is felt. Retighten the locknut.
- 7 Remove the tow bar and wheel chocks.
- 8 Refit the seat and seat pan.

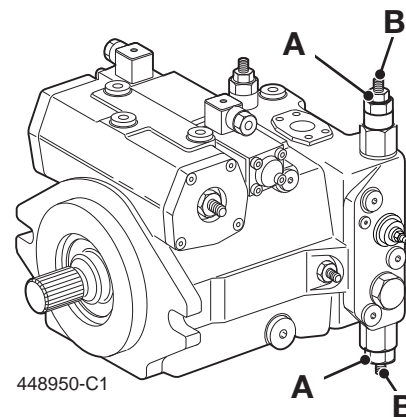


Fig 8.

Transporting the Machine

WARNING

The safe transit of the load is the responsibility of the transport contractor and driver. Any machine, attachments or parts that may move during transit must be adequately secured.

5-2-5-9

Important: Use only the tie down anchor points specified.

Note: Before transporting the machine make sure you will be obeying the rules and laws of all the areas that the machine will be carried through.

Make sure that the transporting vehicle is suitable. See **Static Dimensions** (SPECIFICATIONS section) for the dimensions of your machine.

WARNING

Before moving the machine onto the trailer, make sure that the trailer and ramp are free from oil, grease and ice. Remove oil, grease and ice from the machine tyres. Make sure the machine will not foul on the ramp angle. See **Static Dimensions in SPECIFICATION section for the minimum ground clearance of your machine.**

2-2-7-5_1

- 1 Place blocks at the front and rear of the trailer wheels.
- 2 Move the machine onto the trailer.

Loading a serviceable machine onto the trailer:

- a Make sure the ramps are correctly in place and secure.
- b Set the boom.
- c Carefully drive the machine onto the trailer.
- d Engage the park brake and set the drive to neutral.
- e Lower the carriage onto the trailer.
- f Check that the overall height of the load is within regulations. Adjust if necessary.

- g Switch off the engine.
- h Put blocks at the front and rear of all four tyres.
- i Secure the cab.
- j Cover the exhaust pipe.

Loading a disabled machine onto the trailer:

- a Align the trailer with the rear of the machine.

Note: The trailer must be equipped with a winch to pull the machine aboard.

- b Make sure the ramps are correctly in place and secure.
 - c Connect the winch cable onto the recovery hitch on the back of the machine.
 - d Prepare the machine for recovery. → [Moving a Disabled Machine \(1-7\)](#)
 - e Operate the winch and pull the machine onto the trailer until the shovel/attachment is well inside the back end of the trailer.
 - f Engage the park brake.
 - g Put blocks at the front and rear of all four tyres.
 - h Lower the carriage onto the trailer.
 - i Check that the overall height of the load is within regulations. Adjust if necessary.
 - j Secure the cab.
 - k Cover the exhaust pipe.
- 3 Anchor the machine to the trailer with chains. The anchor points are shown on the illustration.
 - 4 Measure the maximum height of the machine from the ground. Make sure the truck driver knows the clearance height before he drives away.

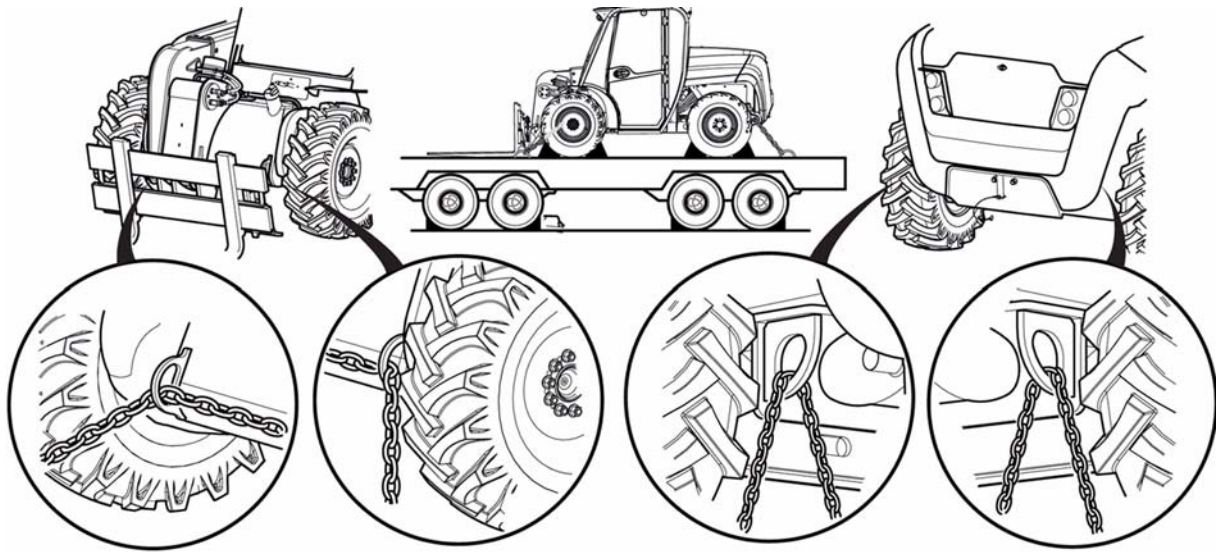


Fig 9. Hooks can be used on the anchor points

T043110-C2

Lifting the Machine

Introduction

Do not use the anchor points to lift the machine. If the anchor points are used, the machine will not lift evenly and become unstable.

The lifting-eyes in the top surface of the counterweight are for the removal and installation of the counterweight only. The lifting-eyes can not support the weight of the machine.

To safely lift the machine, the Lifting Point Option (333/R3798) must be installed, refer to your JCB Dealer.

Preparing the Machine

- 1 Stop the machine on level, solid ground.
- 2 Engage the park brake and set the drive to neutral.
- 3 Retract the boom.
- 4 Lower the boom fully, then lift it slightly.
- 5 Tilt the carriage back to keep the heel of the forks 300mm (12in.) above the ground.
- 6 Switch off the engine and remove the starter key.
- 7 Isolate the battery.
- 8 Remove all loose equipment.
- 9 Attach the D-shackles:

Attach a D-shackle **A** to the front sling-point. The front sling-point is a permanent fixture, which is welded to the steel fuel tank. The fuel tank is part of the chassis, which gives the sling-point extra strength.

Attach a D-shackle **B** to the two rear sling-points. The two rear sling-points are attached to the chassis with M16 bolts.

Note: The D-shackles each have a safe working load of five tonnes.

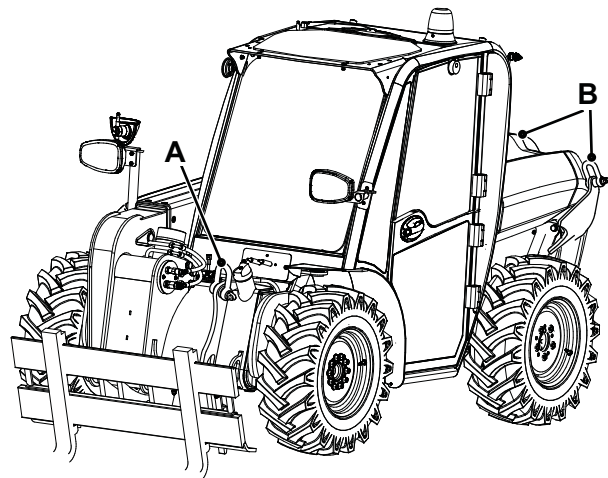


Fig 10.

333-R3798

WARNING

Lifting Equipment

You can be injured if you use incorrect or faulty lifting equipment. You must identify the weight of the item to be lifted then choose lifting equipment that is strong enough and suitable for the job. Make sure that lifting equipment is in good condition and complies with all local regulations.

INT-1-3-7_2

- 10 Attach the lifting equipment to the D-shackles.
- 11 Install a spreader-frame to prevent damage to the machine.

Lifting the Machine

DANGER

Do not stand underneath the raised load during the lowering procedure. Stand clear and to one side until the load has been safely lowered. Make sure that the area is clear of other people before lowering the load. If you do not follow these precautions you or others could be killed or seriously injured.

2-3-5-3

- 1 Make sure that the lifting-eye is directly above the centre of the machine.
- 2 Lift the machine.

Make sure that the lifting equipment does not catch the machine.



Page left intentionally blank

Standard Torque Settings

Zinc Plated Fasteners and Dacromet Fasteners

T11-002

Introduction

Some external fasteners on JCB machines are manufactured using an improved type of corrosion resistant finish. This type of finish is called Dacromet and replaces the original Zinc and Yellow Plating used on earlier machines.

The two types of fasteners can be readily identified by colour and part number suffix. ⇒ [Table 1. Fastener Types](#) (□ 1-13).

Table 1. Fastener Types

Fastener Type	Colour	Part No. Suffix
Zinc and Yellow	Golden finish	'Z' (e.g. 1315/3712Z)
Dacromet	Mottled silver finish	'D' (e.g. 1315/3712D)

Note: As the Dacromet fasteners have a lower torque setting than the Zinc and Yellow fasteners, the torque figures used must be relevant to the type of fastener.

Note: A Dacromet bolt should not be used in conjunction with a Zinc or Yellow plated nut, as this could change the torque characteristics of the torque setting further. For the same reason, a Dacromet nut should not be used with a Zinc or Yellow plated bolt.

Note: All bolts used on JCB machines are high tensile and must not be replaced by bolts of a lesser tensile specification.

Note: Dacromet bolts, due to their high corrosion resistance are used in areas where rust could occur. Dacromet bolts are only used for external applications. They are not used in applications such as gearbox or engine joint seams or internal applications.

Bolts and Screws

Use the following torque setting tables only where no torque setting is specified in the text.

Note: Dacromet fasteners are lubricated as part of the plating process, do not lubricate.

Torque settings are given for the following conditions:

Condition 1

- Un-lubricated fasteners
- Zinc fasteners
- Yellow plated fasteners

Condition 2

- Zinc flake (Dacromet) fasteners
- Lubricated zinc and yellow plated fasteners
- Where there is a natural lubrication. For example, cast iron components

Verbus Ripp Bolts

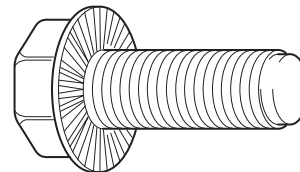


Fig 11.

Torque settings for these bolts are determined by the application. Refer to the relevant procedure for the required settings.



Section 1 - General Information Standard Torque Settings

Zinc Plated Fasteners and Dacromet Fasteners

Table 2. Torque Settings - UNF Grade 'S' Fasteners

Bolt Size		Hexagon (A/F)	Condition 1			Condition 2		
in.	mm	in.	Nm	kgf m	lbf ft	Nm	kgf m	lbf ft
1/4	6.3	7/16	11.2	1.1	8.3	10.0	1.0	7.4
5/16	7.9	1/2	22.3	2.3	16.4	20.0	2.0	14.7
3/8	9.5	9/16	40.0	4.1	29.5	36.0	3.7	26.5
7/16	11.1	5/8	64.0	6.5	47.2	57.0	5.8	42.0
1/2	12.7	3/4	98.0	10.0	72.3	88.0	9.0	64.9
9/16	14.3	13/16	140.0	14.3	103.2	126.0	12.8	92.9
5/8	15.9	15/16	196.0	20.0	144.6	177.0	18.0	130.5
3/4	19.0	1 1/8	343.0	35.0	253.0	309.0	31.5	227.9
7/8	22.2	1 15/16	547.0	55.8	403.4	492.0	50.2	362.9
1	25.4	1 1/2	814.0	83.0	600.4	732.0	74.6	539.9
1 1/8	31.7	1 7/8	1181.0	120.4	871.1	1063.0	108.4	784.0
1 1/4	38.1	2 1/4	1646.0	167.8	1214.0	1481.0	151.0	1092.3

Table 3. Torque Settings - Metric Grade 8.8 Fasteners

Bolt Size		Hexagon (A/F)	Condition 1			Condition 2		
ISO Metric Thread	mm	mm	Nm	kgf m	lbf ft	Nm	kgf m	lbf ft
M5	5	8	5.8	0.6	4.3	5.2	0.5	3.8
M6	6	10	9.9	1.0	7.3	9.0	0.9	6.6
M8	8	13	24.0	2.4	17.7	22.0	2.2	16.2
M10	10	17	47.0	4.8	34.7	43.0	4.4	31.7
M12	12	19	83.0	8.5	61.2	74.0	7.5	54.6
M16	16	24	205.0	20.9	151.2	184.0	18.8	135.7
M20	20	30	400.0	40.8	295.0	360.0	36.7	265.5
M24	24	36	690.0	70.4	508.9	621.0	63.3	458.0
M30	30	46	1372.0	139.9	1011.9	1235.0	125.9	910.9
M36	36	55	2399.0	244.6	1769.4	2159.0	220.0	1592.4



Section 1 - General Information Standard Torque Settings

Zinc Plated Fasteners and Dacromet Fasteners

Table 4. Metric Grade 10.9 Fasteners

Bolt Size		Hexagon (A/F)	Condition 1			Condition 2		
ISO Metric Thread	mm	mm	Nm	kgf m	lbf ft	Nm	kgf m	lbf ft
M5	5	8	8.1	0.8	6.0	7.3	0.7	5.4
M6	6	10	13.9	1.4	10.2	12.5	1.3	9.2
M8	8	13	34.0	3.5	25.0	30.0	3.0	22.1
M10	10	17	67.0	6.8	49.4	60.0	6.1	44.2
M12	12	19	116.0	11.8	85.5	104.0	10.6	76.7
M16	16	24	288.0	29.4	212.4	259.0	26.4	191.0
M20	20	30	562.0	57.3	414.5	506.0	51.6	373.2
M24	24	36	971.0	99.0	716.9	874.0	89.1	644.6
M30	30	46	1930.0	196.8	1423.5	1737.0	177.1	1281.1
M36	36	55	3374.0	344.0	2488.5	3036.0	309.6	2239.2

Table 5. Metric Grade 12.9 Fasteners

Bolt Size		Hexagon (A/F)	Condition 1			Condition 2		
ISO Metric Thread	mm	mm	Nm	kgf m	lbf ft	Nm	kgf m	lbf ft
M5	5	8	9.8	1.0	7.2	8.8	0.9	6.5
M6	6	10	16.6	1.7	12.2	15.0	1.5	11.1
M8	8	13	40.0	4.1	29.5	36.0	3.7	26.5
M10	10	17	80.0	8.1	59.0	72.0	7.3	53.1
M12	12	19	139.0	14.2	102.5	125.0	12.7	92.2
M16	16	24	345.0	35.2	254.4	311.0	31.7	229.4
M20	20	30	674.0	68.7	497.1	607.0	61.9	447.7
M24	24	36	1165.0	118.8	859.2	1048.0	106.9	773.0
M30	30	46	2316.0	236.2	1708.2	2084.0	212.5	1537.1
M36	36	55	4049.0	412.9	2986.4	3644.0	371.6	2687.7



Section 1 - General Information Standard Torque Settings

Zinc Plated Fasteners and Dacromet Fasteners

Table 6. Torque Settings - Rivet Nut Bolts/Screws

Bolt Size		Nm	kgf m	lbf ft
ISO Metric Thread	mm			
M3	3	1.2	0.1	0.9
M4	4	3.0	0.3	2.0
M5	5	6.0	0.6	4.5
M6	6	10.0	1.0	7.5
M8	8	24.0	2.5	18.0
M10	10	48.0	4.9	35.5
M12	12	82.0	8.4	60.5

Table 7. Torque Settings - Internal Hexagon Headed Cap Screws (Zinc)

Bolt Size		Nm	kgf m	lbf ft
ISO Metric Thread				
M3		2.0	0.2	1.5
M4		6.0	0.6	4.5
M5		11.0	1.1	8.0
M6		19.0	1.9	14.0
M8		46.0	4.7	34.0
M10		91.0	9.3	67.0
M12		159.0	16.2	117.0
M16		395.0	40.0	292.0
M18		550.0	56.0	406.0
M20		770.0	79.0	568.0
M24		1332.0	136.0	983.0

Hydraulic Connections

T11-003

'O' Ring Face Seal System

Adaptors Screwed into Valve Blocks

Adaptor screwed into valve blocks, seal onto an 'O' ring which is compressed into a 45° seat machined into the face of the tapped port.

Table 8. Torque Settings - BSP Adaptors

BSP Adaptor Size	Hexagon (A/F)	Nm	kgf m	lbf ft
	in.			
1/4	19.0	18.0	1.8	13.0
3/8	22.0	31.0	3.2	23.0
1/2	27.0	49.0	5.0	36.0
5/8	30.0	60.0	6.1	44.0
3/4	32.0	81.0	8.2	60.0
1	38.0	129.0	13.1	95.0
1 1/4	50.0	206.0	21.0	152.0

Table 9. Torque Settings - SAE Connections

SAE Tube Size	SAE Port Thread Size	Hexagon (A/F)	Nm	kgf m	lbf ft
		mm			
4	7/16 - 20	15.9	20.0 - 28.0	2.0 - 2.8	16.5 - 18.5
6	9/16 - 18	19.1	46.0 - 54.0	4.7 - 5.5	34.0 - 40.0
8	3/4 - 16	22.2	95.0 - 105.0	9.7 - 10.7	69.0 - 77.0
10	7/8 - 14	27.0	130.0 - 140.0	13.2 - 14.3	96.0 - 104.0
12	1 1/16 - 12	31.8	190.0 - 210.0	19.4 - 21.4	141.0 - 155.0
16	1 5/16 - 12	38.1	290.0 - 310.0	29.6 - 31.6	216.0 - 230.0
20	1 5/8	47.6	280.0 - 380.0	28.5 - 38.7	210.0 - 280.0

Hoses Screwed into Adaptors

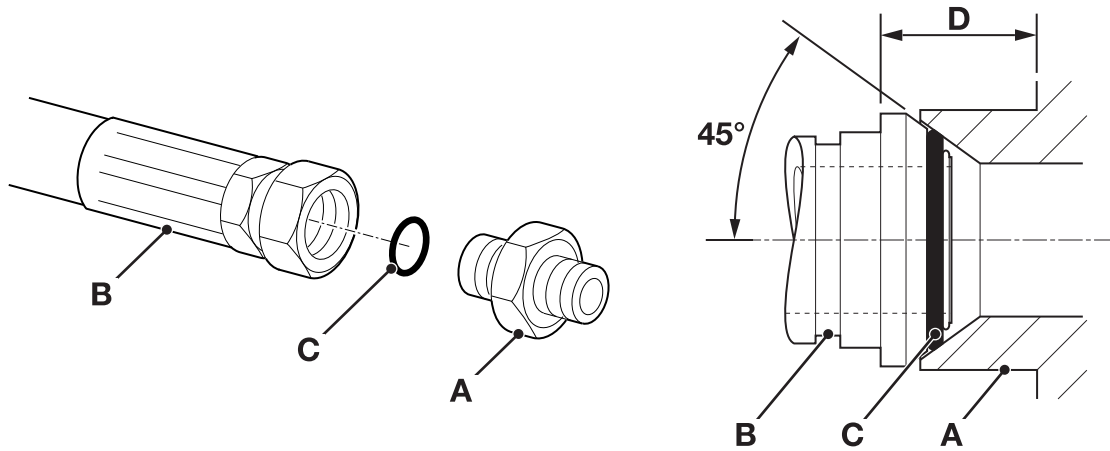


Fig 12.

Hoses **12-B** screwed into adaptors **12-A** seal onto an 'O' ring **12-C** which is compressed into a 45° seat machined into the face of the adaptor port.

Note: Dimension **12-D** will vary depending upon the torque applied.

Table 10. BSP Hose - Torque Settings

BSP Hose Size	Hexagon (A/F)	Nm	kgf m	lbf ft
	in.			
1/8		14.0 - 16.00	1.4 - 1.6	10.3 - 11.8
1/4		24.0 - 27.0	2.4 - 2.7	17.7 - 19.9
3/8		33.0 - 40.0	3.4 - 4.1	24.3 - 29.5
1/2		44.0 - 50.0	4.5 - 5.1	32.4 - 36.9
5/8		58.0 - 65.0	5.9 - 6.6	42.8 - 47.9
3/4		84.0 - 92.0	8.6 - 9.4	61.9 - 67.8
1		115.0 - 126.0	11.7 - 12.8	84.8 - 92.9
1 1/4		189.0 - 200.0	19.3 - 20.4	139.4 - 147.5
1 1/2		244.0 - 260.0	24.9 - 26.5	180.0 - 191.8



Section 1 - General Information Standard Torque Settings

Hydraulic Connections

Adaptors into Component Connections with Bonded Washers

Table 11. BSP Adaptors with Bonded Washers - Torque Settings

BSP Size			
in.	Nm	kgf m	lbf ft
1/8	20.0	2.1	15.0
1/4	34.0	3.4	25.0
3/8	75.0	7.6	55.0
1/2	102.0	10.3	75.0
5/8	122.0	12.4	90.0
3/4	183.0	18.7	135.0
1	203.0	20.7	150.0
1 1/4	305.0	31.0	225.0
1 1/2	305.0	31.0	225.0

'Torque Stop' Hose System

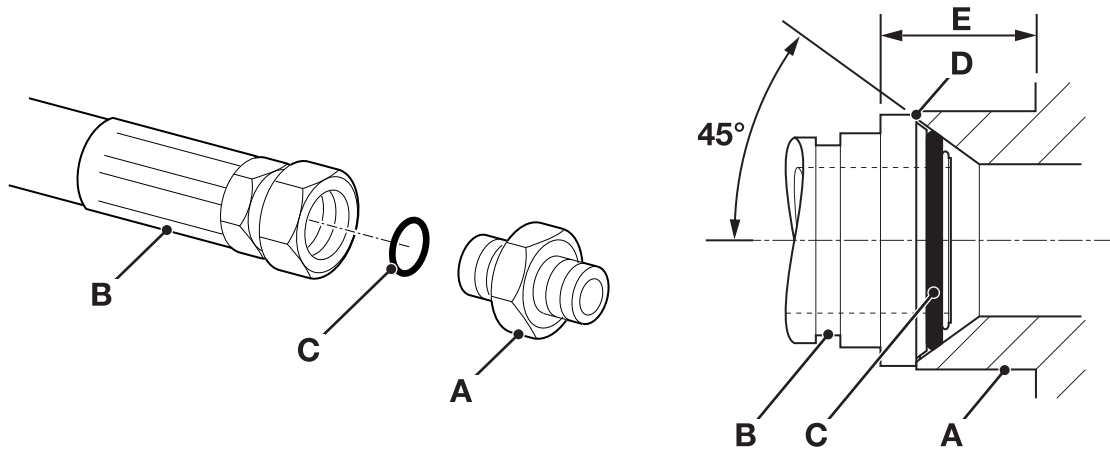


Fig 13.

'Torque Stop' Hoses **13-B** screwed into adaptors **13-A** seal onto an 'O' ring **13-C** which is compressed into a 45° seat machined in the face of the adaptor port. To prevent the 'O' ring being damaged as a result of over tightening, 'Torque

Stop' Hoses have an additional shoulder **13-D**, which acts as a physical stop.

Note: Minimum dimension **13-E** fixed by shoulder **13-D**.

Table 12. BSP 'Torque Stop' Hose - Torque Settings

BSP Hose Size	Hexagon (A/F)	Nm	kgf m	lbf ft
	in.			
1/8	14.0	14.0	1.4	10.0
1/4	19.0	27.0	2.7	20.0
3/8	22.0	40.0	4.1	30.0
1/2	27.0	55.0	5.6	40.0
5/8	30.0	65.0	6.6	48.0
3/4	32.0	95.0	9.7	70.0
1	38.0	120.0	12.2	89.0
1 1/4	50.0	189.0	19.3	140.0
1 1/2	55.0	244.0	24.9	180.0

Thanks for your reading.

Please click here to download complete manual instantly.

And can also choose other manuals.

Feel free --->write to me with any questions.

Our service email:

manuals007@hotmail.com